

**IC693MDL731**  
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### IC693MDL731 Output Module Field Wiring Information

The following figure provides wiring information for connecting user supplied load devices and power source to the 12/24 volt DC negative logic 2 amp output module.

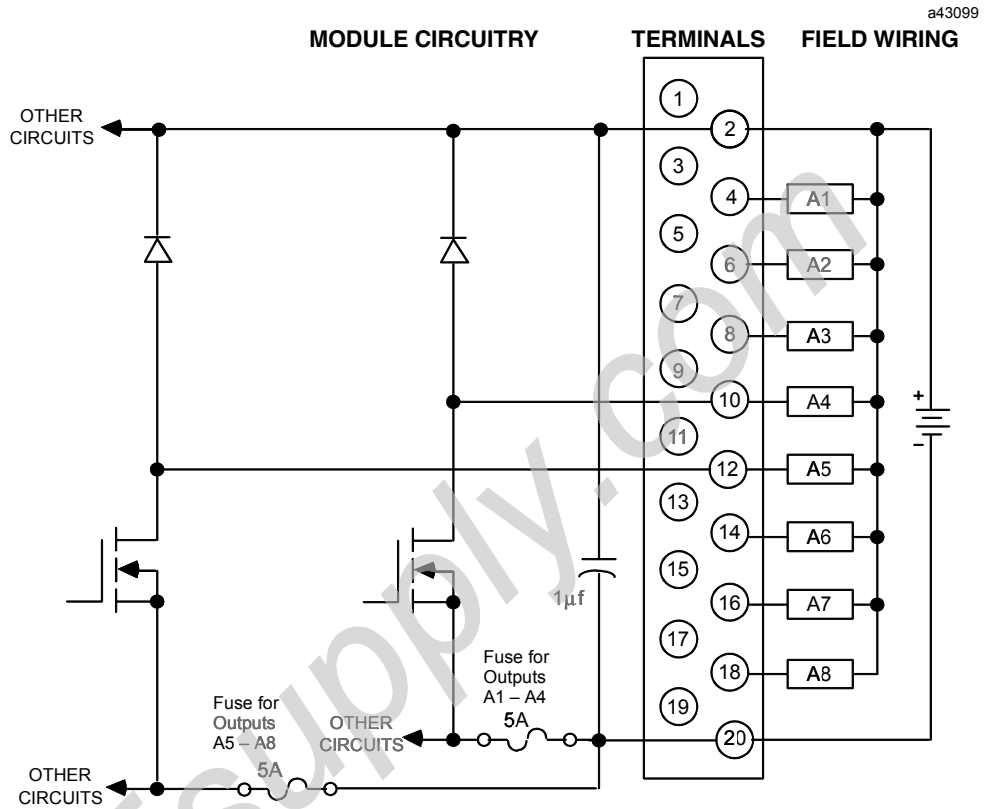


Figure 7-13. IC693MDL731 Output Module Field Wiring

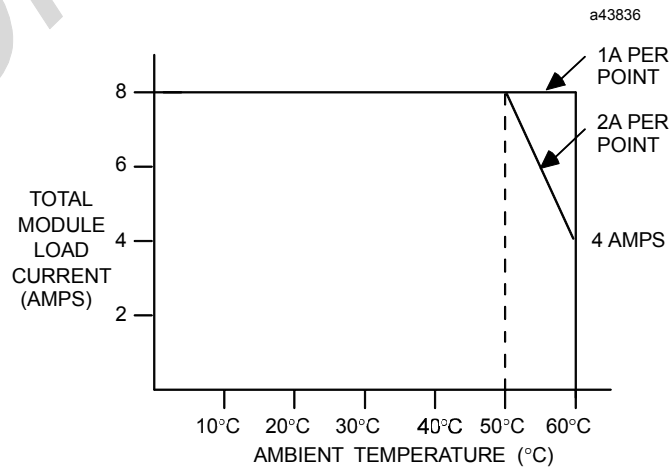
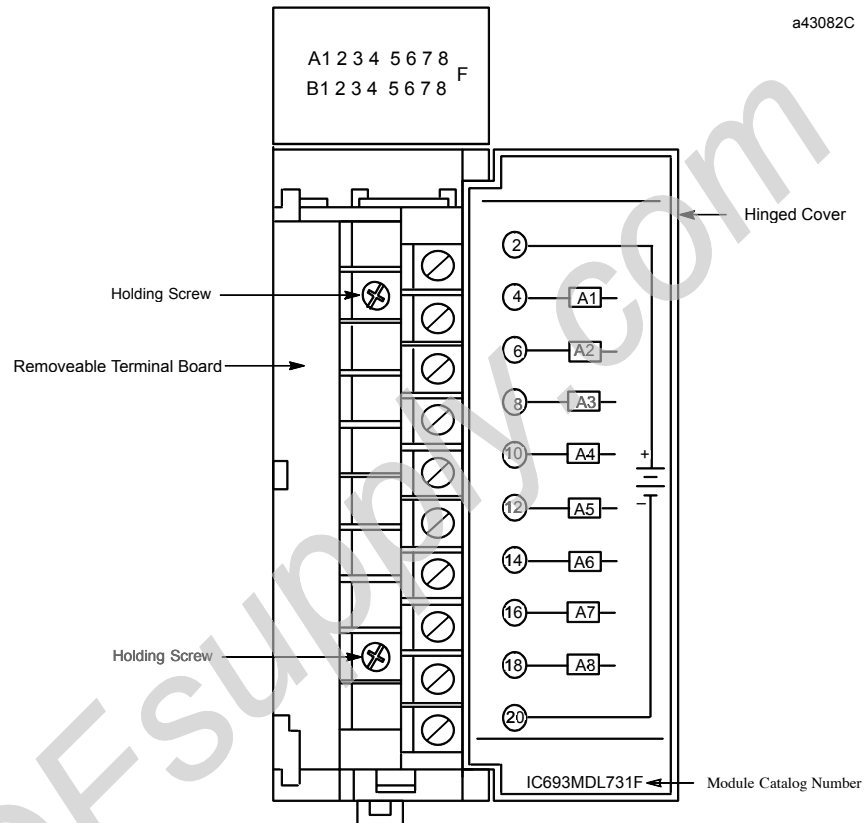


Figure 7-14. Load Current vs. Temperature for IC693MDL731

## Installing and Removing IC693MDL731 Terminal Boards with Holding Screws

Discrete output modules IC693MDL730F (and later) and IC693MDL731F (and later) have a special terminal board that is equipped with holding screws, as shown in the figure below. These screws prevent the terminal board-to-module connections from deteriorating in applications where the PLC is subjected to severe vibration .



**Figure 7-15. Terminal Board with Holding Screws**

- Removing:** To Remove these terminal boards, first loosen the two holding screws on the front of the terminal board, then follow the standard removal instructions in Chapter 2. The holding screws are held captive in the terminal board and do not have to be completely removed.
- Installing:** To install these terminal boards, follow the standard installation instructions in Chapter 2, then tighten the two holding screws to 8 to 10 inch pounds (1 Newton-meter) of torque.